

PSF-1006-MIL Wet Horizontal MPI Machine. 6000A FWDC, 4000A AC 100" Capacity

Item #: 10-01-15



Standard Features:

Color Touch Screen with Virtual Instrumentation and Multiple Dynamic Ranges
 Ultra-Low Range Mode Now Standard with a 1 Amp Resolution
 Typical Repeatability within 1 to 2 Counts of LSD, Even at Low End!
 Typical Useful Low End Down to 10 Amps!
 Automatic Preview Recalibration Keeps Preview within 1-2 Ammeter Counts
 Many Standard Features of the MIL Series Are Optional on Other Equipment
 240VAC / 480VAC 60Hz 3 Phase Input
 6,000 Amp Full Wave DC
 Full Wave DC Reversing Demag
 5,000 Amp AC Output
 Automatic Decaying AC Demag
 100" Part Length Capacity
 Large 16" Inside Diameter Coil
 16 Ga. Full Stainless Steel Tank and Stainless Steel Hip Bar Construction
 Fully Variable - Closed Loop Current Control with Controlled Break Feature
 Shot Selector Switch, Supervisor Settable for Single or Dual Mag Shots
 Adjustable Height Operator Control Panel
 Automag Automatic Sequencing Control with Guarded Foot Switch
 Operator Control Panel Mounted Master Power Switch
 All Sequencing Controlled by a Single Electronic Logic Unit
 Ventilator and White Light Switches Located on the Operator Control Panel
 Solid State Head and Coil Switching - No Contactors!
 Solid State Demag Switching - No Reversing Contactors!
 Solid State Contactor Operated Pump
 Equipped With Power Line Safety Contactor
 Heavy Duty All Copper Busswork
 Dual 4/0 Fine Wire Copper Power Cable Feeds For Headstock and Coil Connections
 Swing Away Hood, Ventilator & White Light
 Heavy Duty Cold-Rolled Steel Pneumatic Headstock Construction
 Heavy Duty Cold-Rolled Steel Crank Driven Tailstock Assembly
 Heavy Duty Coil Carriage with Sealed Ball Bearing Wheels
 Heavy Duty Twin 1" x 3" Solid Steel Bed Rails
 Hard Rock Maple Grates Front and Rear
 Heavy Duty - Hinged and Gasketed Front Doors with Twist Latches
 Heavy Duty Gasketed Rear Access Panels with Draw Latches
 Pneumatic Filter, Regulator, Moisture Separator with Shut Off Valve
 Paint Color - Magwerks Tan Baked Powder Coating
 Standard Features, Options and Specifications Subject to Change Without Notice

Specifications Subject to Change Without Notice

Standard Line Voltage & Current Requirements

VAC: 208, 60Hz, Recommended Service Size: 175, Fuse Type: 175 T/D
 Recommended Wire Size: 2/0 AWG - 100 Ft or Less For ≤100 Ft. of Run
 VAC: 240, 60Hz, Recommended Service Size: 150, Fuse Type: 150 T/D
 Recommended Wire Size: 1 AWG - 100 Ft or Less For ≤100 Ft. of Run
 VAC: 400, 50Hz, Recommended Service Size: 90, Fuse Type: 90 T/D
 Recommended Wire Size: 4 AWG - 100 Ft of Less For ≤100 Ft. of Run
 VAC: 480, 60Hz, Recommended Service Size: 75, Fuse Type: 75 T/D
 Recommended Wire Size: 4 AWG - 100 Ft of Less For ≤100 Ft. of Run

Line Voltage & Current Requirements with Optional 18V Secondary Output
 VAC: 208, 60Hz, Recommended Service Size: 225, Fuse Type: 225 T/D
 Recommended Wire Size: 3/0 AWG - 100 Ft of Less For ≤100 Ft. of Run
 VAC: 240, 60Hz, Recommended Service Size: 225, Fuse Type: 225 T/D
 Recommended Wire Size: 3/0 AWG - 100 Ft of Less For ≤100 Ft. of Run
 VAC: 480, 60Hz, Recommended Service Size: 125, Fuse Type: 125 T/D
 Recommended Wire Size: 2 AWG - 100 Ft of Less For ≤100 Ft. of Run

Option Group 1 Line Frequency Pump Group

50Hz 1-Phase, 1-Pump G 50Hz 1-Phase, 1-Pump Group

*60Hz 1-Phase, 1-Pump *60Hz 1-Phase, 1-Pump Group

Group:

Option Group Automation Accessories

10-90-03-02: Automatic Lead Screw Coil or Halo Positioning System for 100" S/V-W/H, **Add Halo Option Separately**
 [Must have 6" MT Option]

10-90-03-10: 16" Halo Bathing Group, Add Coil Positioning System Separately

10-90-03-12: 20" Halo Bathing Group, Add Coil Positioning System Separately

10-90-03-14: 24" Halo Bathing Group, Add Coil Positioning System Separately

10-90-38: Automatic Central Conductor Fixture

Option Group	Bath System Modifications
10-90-00-02:	Single Stainless Steel Pump Upgrade
10-90-60-50:	External Stainless Steel Basket Strainer Assembly
Option Group	Bed Modification Options
01-01-50:	H/D Support Group for 100" Standard Standard Sized Bed
Option Group	Cabinet Modifications, Standard 100"
10-90-60-01:	72" Tank & Frame Add on Option for a 172" part capacity, Std Materials
10-90-60-21:	100" Cabinet Lock Set & Tool Operated Draw Latch Set
10-90-60-40-05:	Conveyor Cutout, for 18" Conveyor System (During Fabrication)
10-90-60-81-10:	Heat Exchanger Cutout, Right Hand End During Fabrication (For Later H/E Installation)
Option Group	Coil Options
10-90-75-60:	Additional Non-Switched 6kA 12" Coil and Carriage Add On, Select Cables Separately
13-37-20-01:	0.375" Coil Riser Set
13-37-20-04:	0.75" Coil Riser Set
13-37-20-06:	1.5" Coil Riser Set
13-37-20-08:	3" Coil Riser Set
13-37-20-10:	4" Coil Riser Set
Option Group	Coil Substitution Options, Air Core ≤6kA
04-01-18 Substitution:	18" Coil For Use On Machines Up To 6kA
04-01-20 Substitution:	20" Coil For Use On Machines Up To 6kA
04-01-24 Substitution:	24" Coil For Use On Machines Up To 6kA
04-01-26 Substitution:	26" Coil For Use On Machines Up To 6kA
04-01-28 Substitution:	28" Coil For Use On Machines Up To 6kA
04-01-30 Substitution:	30" Coil For Use On Machines Up To 6kA (Casting)
Option Group	Control Features, Shared
10-90-10-03:	Remote Mag and Demag Pendant
10-90-10-04:	*External Mag Push Button Assembly with 20' Cable
10-90-10-14:	Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position
10-90-10-14:	Dual "Palm" Control, 100" Cabinet - Adjustable Position, Conventional Buttons
10-90-10-36:	Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only
10-90-94:	Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39)
Option Group	Foot Switch Packages
10-90-10-19-01:	*Independent, Guarded, Foot Switch Package - Wet Horizontal
10-90-10-19-02:	Dual, Guarded, Foot Switch Package - Wet Horizontal
Option Group	Headstock and Tailstock Mounted Parts Rests
01-03-05-70:	Quick-Change Receiver for H/S & T/S Mounted Roller Rests
01-03-05-80:	Quick-Change Roller Rest Assembly with 6" x 2" Wheels
01-03-05-81:	Quick-Change Roller Rest Assembly with 8" x 1" Wheels
01-03-05-82:	Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels
Option Group	Headstock and Tailstock Options, 6kA S/V
01-02-06:	Headstock Assembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height
Option Group	Heat Exchanger Options
10-90-60-81-04:	*4000 BTU Heat Exchanger Option, G280416G050
10-90-60-81-06:	6000 BTU Heat Exchanger Option, G280616G050
Option Group	Hood Assemblies, 100" Wet Horizontals
10-90-21:	100" Extended Manual Non-Autobath Hood Assembly
10-90-25:	100" Pneumatically Operated Swing Away Hood System
Option Group	Hood Assemblies, 172" Wet Horizontals
10-90-32:	172" Pneumatically Operated Swing Away Hood Frame, Ventilator and Curtain Assembly with White Lighting for 172" part capacity machine