

Magwerks Catalog

Current Product

PSF-1006-MIL Wet Horizontal MPI Machine. 6000A FWDC, 4000A AC 100" Capacity

Item #: 10-01-15

Standard Features:

Color Touch Screen with Virtual Instrumentation and Multiple Dynamic Ranges Ultra-Low Range Mode Now Standard with a 1 Amp Resolution

Typical Repeatability within 1 to 2 Counts of LSD, Even at Low End!

Typical Useful Low End Down to 10 Amps!

Automatic Preview Recalibration Keeps Preview within 1-2 Ammeter Counts

Many Standard Features of the MIL Series Are Optional on Other Equipment

240VAC / 480VAC 60Hz 3 Phase Input

6,000 Amp Full Wave DC

Full Wave DC Reversing Demag

5,000 Amp AC Output

Automatic Decaying AC Demag

100" Part Length Capacity

Large 16" Inside Diameter Coil

16 Ga. Full Stainless Steel Tank and Stainless Steel Hip Bar Construction Fully Variable - Closed Loop Current Control with Controlled Break Feature Shot Selector Switch, Supervisor Settable for Single or Dual Mag Shots

Automag Automatic Sequencing Control with Guarded Foot Switch

Operator Control Panel Mounted Master Power Switch

All Sequencing Controlled by a Single Electronic Logic Unit

Ventilator and White Light Switches Located on the Operator Control Panel

Solid State Head and Coil Switching - No Contactors!

Solid State Demag Switching - No Reversing Contactors!

Solid State Contactor Operated Pump

Adjustable Height Operator Control Panel

Equipped With Power Line Safety Contactor

Heavy Duty All Copper Busswork

Dual 4/0 Fine Wire Copper Power Cable Feeds For Headstock and Coil Connections

Swing Away Hood, Ventilator & White Light

Heavy Duty Cold-Rolled Steel Pneumatic Headstock Construction

Heavy Duty Cold-Rolled Steel Crank Driven Tailstock Assembly

Heavy Duty Coil Carriage with Sealed Ball Bearing Wheels

Heavy Duty Twin 1" x 3" Solid Steel Bed Rails

Hard Rock Maple Grates Front and Rear

Heavy Duty - Hinged and Gasketed Front Doors with Twist Latches

Heavy Duty Gasketed Rear Access Panels with Draw Latches

Pneumatic Filter, Regulator, Moisture Separator with Shut Off Valve

Paint Color - Magwerks Tan Baked Powder Coating

Standard Features, Options and Specifications Subject to Change Without Notice



Specifications Subject to Change Without Notice Standard Line Voltage & Current Requirements

VAC: 208, 60Hz, Recommended Service Size: 175, Fuse Type: 175 T/D Recommended Wire Size: 2/0 AWG - 100 Ft or Less For s100 Ft. of Run VAC: 240, 60Hz, Recommended Service Size: 150, Fuse Type: 150 T/D Recommended Wire Size: 1 AWG - 100 Ft or Less For s100 Ft. of Run VAC: 400, 50Hz, Recommended Service Size: 90, Fuse Type: 90 T/D Recommended Wire Size: 4 AWG - 100 Ft of Less For s100 Ft. of Run VAC: 480, 60Hz, Recommended Service Size: 75, Fuse Type: 75 T/D Recommended Wire Size: 4 AWG - 100 Ft of Less For s100 Ft. of Run

Line Voltage & Current Requirements with Optional 18V Secondary Output VAC: 208, 60Hz, Recommended Service Size: 225, Fuse Type: 225 T/D Recommended Wire Size: 3/0 AWG - 100 Ft of Less For ≤100 Ft. of Run VAC: 240, 60Hz, Recommended Service Size: 225, Fuse Type: 225 T/D Recommended Wire Size: 3/0 AWG - 100 Ft of Less For ≤100 Ft. of Run VAC: 480, 60Hz, Recommended Service Size: 125, Fuse Type: 125 T/D Recommended Wire Size: 2 AWG - 100 Ft of Less For ≤100 Ft. of Run

Option Group 1 Line Frequency Pump Group

50Hz 1-Phase, 1-Pump G50Hz 1-Phase, 1-Pump Group

*60Hz 1-Phase, 1-Pump *60Hz 1-Phase, 1-Pump Group

Group:

Option Group	Automation Accessories
10-90-03-02:	Automatic Lead Screw Coil or Halo Positioning System for 100" S/V-W/H, **Add Halo Option Seperately** [Must have 6" MT Option]
10-90-03-10:	16" Halo Bathing Group, Add Coil Positioning System Separately
10-90-03-12:	20" Halo Bathing Group, Add Coil Positioning System Separately
10-90-03-14:	24" Halo Bathing Group, Add Coil Positioning System Separately
10-90-38:	Automatic Central Conductor Fixture

Report Date: 10/29/25 Page: 1

Option Group Defining Group Option Group	Option Group	Bath System Modifications
Poption Group Bed Modification Options H/D Support Group for 100* Standard Standard Standard Sted Bed Option Group Cabinet Modifications, Standard 100" 72" Tank & Frame Add on Option for a 172" part capacity, Std Materials 0.90-60-21: 100" Cabinet Lock Set & Tool Operated Draw Latch Set 0.90-60-21: 100" Cabinet Lock Set & Tool Operated Draw Latch Set 0.90-60-410: 100" Cabinet Lock Set & Tool Operated Draw Latch Set 0.90-60-81-10: Heat Exchanger Culoui, Right Hand End During Fabrication (For Later H/E Installation) 0.90-60-81-10: Heat Exchanger Culoui, Right Hand End During Fabrication (For Later H/E Installation) 0.90-60-81-10: 0.375" Coil Riser Set 3.37-20-01: 0.375" Coil Riser Set 3.37-20-06: 1.5" Coil Riser Set 3.37-20-08: 3" Coil Riser Set 3.37-20-08: 3" Coil Riser Set 3.37-20-10: 4" Coil Riser Set 3.37-20-10: 4" Coil Riser Set 4" Coil For Use On Machines Up To 6kA 4-01-12 Substitution: 20" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 20" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To	10-90-00-02:	Single Stainless Steel Pump Upgrade
Option Group Coil Riser Set 3° Coil Riser Set 3° Coil Riser Set 3° Coil Riser Set 3° Coil Fiser Set 0° Coil For Use On Machines Up To 6kA 401-18 Substitution: 18° Coil For Use On Machines Up To 6kA 401-28 Substitution: 28° Coil For Use On Machines Up To 6kA 401-28 Substitution: 28° Coil For Use On Machines Up To 6kA 401-28 Substitution: 28° Coil For Use On Machines Up To 6kA 401-103 Substitution: 28° Coil For Use On Machines Up To 6kA 401-103 Substitution: Option Group	10-90-60-50:	External Stainless Steel Basket Strainer Assembly
Option Group Coil Riser Set 3° Coil Riser Set 3° Coil Riser Set 3° Coil Riser Set 3° Coil Fiser Set 0° Coil For Use On Machines Up To 6kA 401-18 Substitution: 18° Coil For Use On Machines Up To 6kA 401-28 Substitution: 28° Coil For Use On Machines Up To 6kA 401-28 Substitution: 28° Coil For Use On Machines Up To 6kA 401-28 Substitution: 28° Coil For Use On Machines Up To 6kA 401-103 Substitution: Option Group Optio	Option Group	Bed Modification Options
Cabinet Modifications, Standard 100" 72" Tank & Frame Add on Option for a 172" part capacity, Std Materials 9.99-98-92: 100" Cabinet Lock Set & Tool (Operated Draw Latch Set 9.99-98-90: 100" Cabinet Lock Set & Tool (Operated Draw Latch Set 9.99-98-91: 100" Cabinet Lock Set & Tool (Operated Draw Latch Set Conveyor Cutout, for 18" Conveyor System (During Fabrication) 9.99-78-80: Additional Non-Switched 6kA 12" Coil and Carriage Add On, Select Cables Separately 9.37-20-01: 0.375" Coil Riser Set 9.37-20-00: 1.5" Coil Riser Set 9.37-20-00: 3" Coil Riser Set 9.37-20-10: 4" Coil Riser Set 9.37-20-10: 18" Coil Riser Set 9.37-20-10: 4" Coil Riser Set 9.37-20-10: 18" Coil Riser Set 9.37-20-10: 18" Coil Riser Set 9.37-20-10: 2" Coil Riser Set 9.37-20-10: 18" Coil Riser Set 9.37-20-10: 2" Coil Riser Set 9.4" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-28 Substitution: 2" Coil For Use On Machines Up To 6kA 401-28 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution: 2" Coil For Use On Machines Up To 6kA 401-128 Substitution:	01-01-50:	•
0-90-60-01: 72° Tank & Frame Add on Option for a 172° part capacity, Std Materials 0-90-60-21: 100° Cabinet Look Set & Tool Operated Draw Latch Set 0-90-60-40-05: Conveyor Cutout, for 18° Conveyor System (During Fabrication) 0-90-60-81-10: Heat Exchanger Cutout, Right Hand End During Fabrication (For Later H/E Installation) Option Group Coil Options		
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3-37-20-06: 1.5" Coil Riser Set 3-37-20-08: 3" Coil Riser Set 3-37-20-10: 4" Coil Riser Set Option Group 4-01-18 Substitution: 4" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 20" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-32 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-32 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 4" External Mag Push Button Assembly with 20" Cable 0-90-10-03: Remote Mag and Demag Pendant 0-90-10-04: "External Mag Push Button Assembly with 20" Cable 0-90-10-14: Dual "Palm" Control, 100" Cabinet - Adjustable Position 0-90-10-36: Safety Light Curtain Assembly, 16" Tail, Guarding Operator Side Only 0-90-90-90-90-90-90-90-90-90-90-90-90-90		
3-37-20-08: 3" Coil Riser Set 3-37-20-10: 4" Coil Riser Set Option Group Option Group Coil Substitution: 18" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 24" Coil For Use On Machines Up To 6kA 4-01-24 Substitution: 24" Coil For Use On Machines Up To 6kA 4-01-25 Substitution: 26" Coil For Use On Machines Up To 6kA 4-01-26 Substitution: 26" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 30" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 40" Control Features, Shared Depotion Group Control Features, Shared Remote Mag and Demag Pendant 0-90-10-03: Remote Mag Push Button Assembly with 20" Cable Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-90-90: Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only 0-90-94: Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39) Option Group Option Group Option Group Dual, Guarded, Foot Switch Package - Wet Horizontal Headstock and Tallstock Mounted Parts Rests Quick-Change Roeiere for H/S & T/S Mounted Roller Rests 1-03-05-80: Quick-Change Roller Rest Assembly with 6" x 2" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 6" x 2" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 6" x 1.5" Wheels Option Group 1-02-06: Headstock and Tallstock Options, 6kA S/V Headstock and Tallstock Options, 6kA S/V Headstock and Tallstock Options 4-00-80-81-06: 4000 BTU Heat Exchanger Option, G280416G050 Option Group 1-09-01-01-01-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-02-01-		
3-37-20-10: 4" Coil Riser Set Option Group 4-01-18 Substitution: 18" Coil For Use On Machines Up To 6kA 4-01-20 Substitution: 26" Coil For Use On Machines Up To 6kA 4-01-24 Substitution: 26" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 0-90-10-03: Remote Mag and Demag Pendant 0-90-10-04: "External Mag Push Button Assembly with 20' Cable 0-90-10-04: "External Mag Push Button Assembly by With 20' Cable 0-90-10-14: Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet - Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet - Adjustable Position, Conventional Buttons 0-90-10-19-01: Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only 0-90-90-94: Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39) Option Group 0-90-10-19-01: Independent, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-03: Quick-Change Roller Rest Assembly with 8" x 1" Wheels 1-03-05-81: Quick-Change Roller Rest Assembly with 8" x 2" Wheels 1-03-05-81: Quick-Change Roller Rest Assembly with 8" x 1" Wheels 0-00-60-81-06: Headstock and Tailstock Options, 6kA S/V Headstock And Tailstock Options, 6kA S/V Headstock And Tailstock Options, 6kA Solv 0-90-60-81-06: Headstock And Sembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height 0-90-60-81-06: Headstock And Sembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height 0-90-60-81-06: Hood Assembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height 0-90-60-81-06: Hood Assemblies, 100" Wet Horizontals 0-90-61: 100" Extended Manual Non	13-37-20-08:	
Coil Substitution: 4-01-18 Substitution: 4-01-28 Substitution: 20" Coil For Use On Machines Up To 6kA 4-01-26 Substitution: 26" Coil For Use On Machines Up To 6kA 24-01-26 Substitution: 26" Coil For Use On Machines Up To 6kA 24-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 24-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 24-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 24-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 24-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA 24-01-30 Substitution: 0-90-10-03: Remote Mag and Demag Pendant 0-90-10-04: "External Mag Push Button Assembly with 20" Cable 0-90-10-14: Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet, Adjustable Position, Conventional Buttons 25-10-14: Description Group 1-09-09-10 1-09-09-10 1-09-09-10 1-09-09-10 1-09-09-10 1-09-01-19-01: Independent, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-30-570: 1-03-05-81: Quick-Change Receiver for H/S & T/S Mounted Roller Rests 1-03-05-82: Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels 0-103-05-82: Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels 0-103-06-81-06: Option Group 1-09-06-81-04: 4000 BTU Heat Exchanger Options 4-4000 BTU Heat Exchanger Option, G280416G050 0-90-60-81-06: 0-90-60-81-06	13-37-20-10:	
4-01-18 Substitution: 18" Coil For Use On Machines Up To 6kA 4-01-24 Substitution: 20" Coil For Use On Machines Up To 6kA 4-01-24 Substitution: 24" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use With Gill For Use Wit		***
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4-01-24 Substitution: 24" Coil For Use On Machines Up To 6kA 4-01-26 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA (Casting) Option Group Control Features, Shared 8-mote Mag and Demag Pendant 0-90-10-04: "External Mag Push Button Assembly with 20' Cable 0-90-10-14: Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual Flam Control, 100" Cabinet - Adjustable Position, Conventional Buttons 0-90-10-36: Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only 0-90-94: Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39) Option Group Option Group 1-09-0-10-19-01: Independent, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-30-5-70: Quick-Change Receiver for H/S & T/S Mounted Roller Rests 1-03-05-80: Quick-Change Roller Rest Assembly with 8" x 2" Wheels 1-03-05-81: Quick-Change Roller Rest Assembly with 8" x 1.5" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 8" x 1.5" Wheels Option Group 1-02-06: Headstock and Tailstock Options, 6kA S/V Headstock Assembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height Option Group 0-90-60-81-04: "4000 BTU Heat Exchanger Option, G280416G050 0-90-60-81-06: 6000 BTU Heat Exchanger Option, G280616G050 Option Group 0-90-21: 100" Extended Manual Non-Autobath Hood Assembly 0-90-25: 100" Pneumatically Operated Swing Away Hood System Option Group Hood Assemblies, 172" Wet Horizontals		'
4-01-26 Substitution: 26" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA (Casting) Option Group Control Features, Shared 0-90-10-03: Remote Mag and Demag Pendant 0-90-10-04: "External Mag Push Button Assembly with 20' Cable 0-90-10-14: Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet, Adjustable Position 0-90-10-36: Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only 0-90-90-90-90-94: Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39) Option Group 0-90-10-19-01: "Independent, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-30-570: Quick-Change Receiver for H/S & T/S Mounted Roller Rests 1-03-05-80: Quick-Change Roller Rest Assembly with 6" x 2" Wheels 1-03-05-81: Quick-Change Roller Rest Assembly with 6" x 1" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels Option Group 1-02-06: Headstock and Tailstock Options, 6kA S/V Headstock And Tailstock Options, 6kA S/V Headstock And Tailstock Options, G280416G050 0-90-60-81-04: "4000 BTU Heat Exchanger Option, G280616G050 Option Group 0-90-60-81-06: 6000 BTU Heat Exchanger Option, G280616G050 Option Group Hood Assemblies, 100" Wet Horizontals 0-90-25: 100" Extended Manual Non-Autobath Hood Assembly 0-90-25: 100" Extended Manual Non-Autobath Hood Assembly 0-90-25: 100" Preumatically Operated Swing Away Hood System		
4-01-28 Substitution: 28" Coil For Use On Machines Up To 6kA 4-01-30 Substitution: Option Group Control Features, Shared Remote Mag and Demag Pendant 0-90-10-04: "External Mag Push Button Assembly with 20' Cable 0-90-10-14: Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet, Adjustable Position 0-90-10-36: Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only 0-90-90-90-90-91: Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39) Option Group 0-90-10-19-01: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-03: Option Group Headstock and Tailstock Mounted Parts Rests 1-03-05-80: Quick-Change Receiver for H/S & T/S Mounted Roller Rests 1-03-05-81: Quick-Change Roller Rest Assembly with 6" x 2" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels 1-03-05-82: Option Group Headstock and Tailstock Options, 6kA S/V Headstock Assembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height Option Group 0-90-60-81-04: "4000 BTU Heat Exchanger Option, G280416G050 Option Group Hood Assemblies, 100" Wet Horizontals 0-90-25: Option Group Hood Assemblies, 172" Wet Horizontals		·
4-01-30 Substitution: 30" Coil For Use On Machines Up To 6kA (Casting) Option Group 0-90-10-03: Remote Mag and Demag Pendant 0-90-10-04: *External Mag Push Button Assembly with 20' Cable 0-90-10-14: Dual Finger Optor-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet, Adjustable Position 0-90-10-36: Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only 0-90-94: Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39) Option Group 0-90-10-19-01: 'Independent, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-03: Quick-Change Roelever for H/S & T/S Mounted Roller Rests 1-03-05-80: Quick-Change Roller Rest Assembly with 6" x 2" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 8" x 1" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels Option Group Headstock and Tailstock Options, 6kA S/V Headstock Assembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height Option Group Option Group Headstock Assembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height Heat Exchanger Options 0-90-60-81-04: *4000 BTU Heat Exchanger Option, G280616G050 Option Group Hood Assemblies, 100" Wet Horizontals 0-90-25: 100" Extended Manual Non-Autobath Hood Assembly 100" Pneumatically Operated Swing Away Hood System Hood Assemblies, 172" Wet Horizontals		
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0-90-10-03: Remote Mag and Demag Pendant 0-90-10-04: *External Mag Push Button Assembly with 20' Cable 0-90-10-14: Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet - Adjustable Position, Conventional Buttons 0-90-10-36: Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only 0-90-94: Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39) Option Group Foot Switch Packages 'Independent, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-01: Dual, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal Headstock and Tailstock Mounted Parts Rests 1-03-05-70: Quick-Change Receiver for H/S & T/S Mounted Roller Rests 1-03-05-80: Quick-Change Roller Rest Assembly with 6" x 2" Wheels 1-03-05-81: Quick-Change Roller Rest Assembly with 8" x 1" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels Option Group Headstock and Tailstock Options, 6kA S/V Headstock Assembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height Heat Exchanger Options "4000 BTU Heat Exchanger Option, G280416G050 0-90-60-81-06: 6000 BTU Heat Exchanger Option, G280616G050 Option Group Hood Assemblies, 100" Wet Horizontals 0-90-21: 100" Extended Manual Non-Autobath Hood Assembly 0-90-25: 100" Pneumatically Operated Swing Away Hood System Option Group Hood Assemblies, 172" Wet Horizontals		
0-90-10-04: *External Mag Push Button Assembly with 20' Cable 0-90-10-14: Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet - Adjustable Position, Conventional Buttons 0-90-10-36: Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only 0-90-94: Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39) Option Group Foot Switch Packages *Independent, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-01: *Independent, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal Option Group Headstock and Tailstock Mounted Parts Rests 1-03-05-70: Quick-Change Receiver for H/S & T/S Mounted Roller Rests 1-03-05-80: Quick-Change Roller Rest Assembly with 6" x 2" Wheels 1-03-05-81: Quick-Change Roller Rest Assembly with 8" x 1" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels Option Group Headstock and Tailstock Options, 6kA S/V 1-02-06: Headstock Assembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height Heat Exchanger Options 0-90-60-81-04: *4000 BTU Heat Exchanger Option, G280416G050 0-90-60-81-06: 6000 BTU Heat Exchanger Option, G280616G050 Option Group Hood Assemblies, 100" Wet Horizontals 0-90-21: 100" Extended Manual Non-Autobath Hood Assembly 100" Pneumatically Operated Swing Away Hood System Option Group Hood Assemblies, 172" Wet Horizontals		
Dual Finger Opto-Touch Control, 100" Cabinet, Adjustable Position 0-90-10-14: Dual "Palm" Control, 100" Cabinet - Adjustable Position, Conventional Buttons 0-90-10-36: Safety Light Curtain Assembly, 16" Tall, Guarding Operator Side Only 0-90-94: Bar Code Scanner Input Option for P-2000 Systems, (Bar Codes 128 & 39) Option Group 0-90-10-19-01: **Independent, Guarded, Foot Switch Package - Wet Horizontal 0-90-10-19-02: Dual, Guarded, Foot Switch Package - Wet Horizontal Option Group Headstock and Tailstock Mounted Parts Rests 1-03-05-70: Quick-Change Receiver for H/S & T/S Mounted Roller Rests 1-03-05-80: Quick-Change Roller Rest Assembly with 6" x 2" Wheels 1-03-05-81: Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels 1-03-05-82: Quick-Change Roller Rest Assembly with 9" x 1.5" Wheels Option Group Headstock and Tailstock Options, 6kA S/V Headstock Assembly, Extended Base, 6kA For Use with Quick-Change Roller Rests, 19" Overall Height Heat Exchanger Options 0-90-60-81-04: *4000 BTU Heat Exchanger Option, G280416G050 0-90-60-81-06: 6000 BTU Heat Exchanger Option, G280616G050 Option Group Hood Assemblies, 100" Wet Horizontals 0-90-21: 100" Extended Manual Non-Autobath Hood Assembly 100" Pneumatically Operated Swing Away Hood System Option Group Hood Assemblies, 172" Wet Horizontals		
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		Hood Assemblies, 172" Wet Horizontals
0-90-32: 172" Pneumatically Operated Swing Away Hood Frame, Ventilator and Curtain Assembly with White	10-90-32:	172" Pneumatically Operated Swing Away Hood Frame, Ventilator and Curtain Assembly with White
Lighting for 172" part capacity machine		Lighting for 172" part capacity machine

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